



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5315-1

Job Sheet 185730



Part No: D5315-1

Job Qty: 30 ea

Part Name: T-Bolt Strap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 15.10.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs		11/23/18	0.00	0.00	Purchasing		DEC 11 2018
110	Packaging	30 pcs		11/23/18	0.00	0.00	Packaging2		DEC 11 2018
120	QC	30 pcs		11/23/18	0.00	0.00	QC6		
130	Packaging	30 pcs		11/23/18	0.00	0.00	Packaging3-2		DEC 21 2018
140	QC21-SA	30 Ea		11/23/18	0.00	0.00	QC21		

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

P/O: 41565

NOV 02 2018

X30

DAS
13
9-89

DEC 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
973BV-0300	T-Bolt Strap	30 Ea (1 ea)	100-Purchasing	S136834

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	973BV-0300	30	0	0

Part Specifications

Specifications could not be found.



Container No: S136835



Part: D5315-1

Job No: 185730

Serial No/Batch: S136835

Revision:

Inspector:

Exp Date:

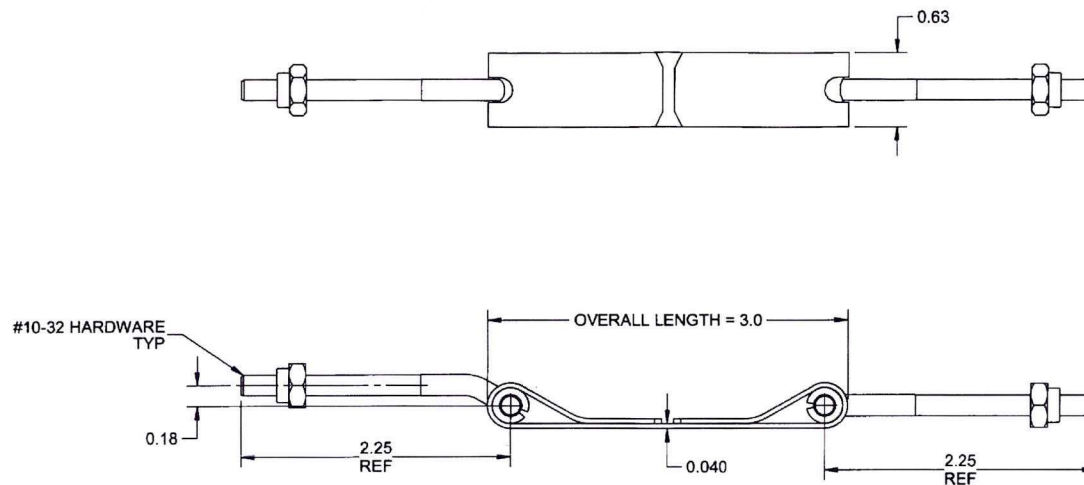
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/11/18

Plex 11/1/18 9:21 AM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



D5315-1 T-BOLT STRAP

NOTES:

- 1) MATERIAL: POSSIBLE SUPPLIER CLAMPCO P/N 973BV-0300
STRAP WITH T-BOLT IN EACH END LOOP, 0.040" THICK x 5/8" WIDE BAND
AISI 301/302/304/316 SS 1/2 HARD PER AMS 5518/5904/5911 OR ASTM A-666
#10-32 HARDWARE, T-BOLT (420/431 SS), LOCKNUT (347 SS)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.11 lbs
- 8) TOLERANCE ON XX.XX DIMENSIONS IS ± 0.06

RELEASED
2016-01-21
EN 14-506

APPROVED

A NEW ISSUE		RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5315	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	T-BOLT STRAP	NTS
DATE	15.08.10	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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SUBJECT TO AMENDMENT
WITH A NOTICE
M. ORA ORDER
NO. 185730 MLC
18-10-01



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041565**

Supplier: CLA001-VU
Clampco Products Inc.
1743 Wall Road
Wadsworth, OH 44281 USA
Phone: 330-336-8857
Fax: 330-336-4281

PO No: PO041565

PO Date: 11/2/18

Due Date: 11/20/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185730	973BV-0300			T-Bolt Strap receive ea	Firmed	-	11/20/18	30 Ea	0 Ea	30 Ea	\$22.17/Ea	\$665.10

Line Item Note AS PER DWG D5315 REV. A

30 X DEC 11 2018

Grand Total: \$665.10

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS — N/A

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

not required
DAS 13 9-53
NOV 06 2018

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PACKING SLIP

NO. 213677-000



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CLAMPCO

WORLDWIDE CLAMPING SPECIALISTS



PAGE 1

173475

SHIP TO: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY ONTARIO CANADA K6A 1K7		SOLD TO: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY ONTARIO CANADA K6A 1K7	
ORDER DATE: 11/07/18 SHIP VIA: FED EXP #151793240 <i>Standard Overnt</i> F.O.B.: S. P.		ORDERED BY: CHANTAL LAVOIE PHONE: 613-632-9577 PO: PO041565 ✓ TERMS: NET 30 FAX: 613-632-1053	

LINE	QTY-SHIPPED	QTY-ORD	UM	PART NO.	DESCRIPTION	SHIP DATE	LOCATION
010	30	✓ 30	EA	973BV-0300	973BV-0300 ✓ DTB CPN: D5315-1 [REV: A 08/10/15] COUNTRY OF ORIGIN: US	12/07/18	DAS 38 9-88
EXACT QUANTITY REQUIRED CERTS REQUIRED H.S.# 7326.90.8588							
[1 ctn / 3 lbs] 6X6X6 [COMPLETE - cad]							

If the above parts are custom manufactured for your company, the quantities shipped may vary from quantities ordered by a maximum of plus or minus 10%. Exact quantity orders may require extra charges. The order for these parts was accepted per Clampco Standard Terms and Conditions AF-003. No other terms and conditions apply unless approved in writing by Clampco.

CLAMPCO PRODUCTS, INC.

12/07/18

T-BOLT CLAMPS ■ V-BAND COUPLINGS ■ SPECIAL CLAMPS ■ CERTIFIED TO ISO 9001, WITH DESIGN

1743 Wall Road ■ Wadsworth, OH 44281 U.S.A. ■ 330-336-8857 ■ Fax: 330-336-4281 ■ www.clampco.com